MI-LIN935 & MI-LIN933 RAM PROMASTER HIGH / LOW ROOF PARTITION INSTALLATION GUIDE



MI-LIN936 & MI-LIN934 RAM PROMASTER HIGH / LOW ROOF PARTITION INSTALLATION GUIDE



On behalf of Bodyguard and Malley Industries, congratulations and thank you for purchasing our interior van products.

Malley Industries is one of North America's premiere manufacturers of ambulances, patient transfer units and mobility vehicles. Bodyguard composite interiors are in all of these vans because they are rugged, safe, and easy-to-clean.

Bodyguard Composites products follow Malley's strict manufacturing process controls. With tens of thousands of our products in commercial and emergency vehicles throughout North America, Bodyguard's noise-reducing, lightweight interior products will provide years of protection while improving the fuel efficiency of your van.

Terry Malley

President & CEO

MI-LIN935 & MI-LIN936			
	QTY	DESCRIPTION	
	1	PARTITION PANEL	
Α	2	TRUSS HEAD SCREWS	
В	2	PLUS NUTS	
С	2	FLAT WASHERS	
D	2	SPLIT WASHERS	
Е	2	SPACERS	
F	18	HEX HEAD #2 POINT 410 STAINLESS STEEL SELF-DRILLING SCREWS	

SUGGESTED TOOLS:

PHILIPS SCREW DRIVER

11/32" DRILL BIT (FOR PLUS NUTS)

DRILL

PLUS NUT GUN

1/4" NUT DRIVER (FOR SELF-TAPPING SCREWS)

1" HOLE SAW BIT (FOR SPACERS)

HOLE SAW

A (29205) Truss Head Screws B (10592-03962) Plus Nuts



C (1133004) Flat Washers



D (1133618 Split Washers



E (94639A878) Spacers



F (1131945) #2 Point 410 Self-Drilling Screws



Ensure you have all required hardware and equipment prior to beginning installation.



WARNING: PRIOR TO DRILLING INTO THE VEHICLE, CHECK BEHIND DRILLING LOCATIONS FOR ELECTRICAL WIRES, FUEL/BRAKE LINES, AND OTHER CRITICAL COMPONENTS. ADJUST THE DRILLING LOCATIONS TO ENSURE THAT YOU AVOID CONTACT WITH THESE COMPONENTS. FAILURE TO DO SO CAN RESULT IN SERIOUS INJURY OR DEATH, AND CAUSE SEVERE DAMAGE TO THE VEHICLE'S FUNCTIONALITY.

DISCLAIMER: WHILE OUR PRODUCTS ARE PRODUCED WITHIN A MANUFACTURING PROTOCOL - ABS COMPOSITE PARTITIONS AND WALL LINERS COULD HAVE SLIGHT VARIANCES THAT OCCUR DURING THE MANUFACTURING PROCESS. VARIANCES IN THE VEHICLE MANUFACTURING PROCESS CAN ALSO AFFECT HOW OUR PRODUCTS FIT. IT MAY BE NECESSARY TO TRIM SOME AREAS TO ACCOMMODATE A BETTER FIT. SHOULD YOU HAVE QUESTIONS DURING THE INSTALLATION PROCESS, PLEASE CONTACT US.



Pull back the rubber trim from around the door frame. Then remove the pillar handle. Remove the D-rings.

Note: The handle will not be reinstalled.



Slide the partition into place so that it lines up against the B-Pillar and along the headliner.



Using the pre-drilled holes in the partition as a guide, mark the holes at the end of the steel rib on the B-pillars. Remove the partition. Drill pilot holes through the plastic and the metal B-pillar.

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REFER TO DIAGRAM ON THE NEXT PAGE

Using the 1" hole saw, cut the B-pillar plastic as marked. Drill a 11/32" in the B-pillar metal. Insert plus nuts (**B**) using the plus nut gun. Insert the spacers (**E**) in the 1" hole of the B-pillars plastic. Refer to diagram on next page.



Insert partition. Loosely attach the sides of the partition with the 2" screws (**A**), washers (**C**), and split washers (**D**). Replace the D-rings.



Using self-drilling screws (**F**), loosely secure the rest of the partition in the pre-drilled holes of the partition. When properly positioned, tighten all bolts.



Adjust the weatherstripping trim along the door frames. The rubber should cover the outer edge of the panel. Installtion is complete.

