

ASSEMBLY / INSTALLATION INSTRUCTIONS

Recommended Tools

Air or Hand Ratchet



7/16" Socket



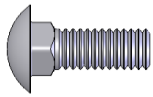
7/16" Combo Wrench



Torque Wrench



Hardware



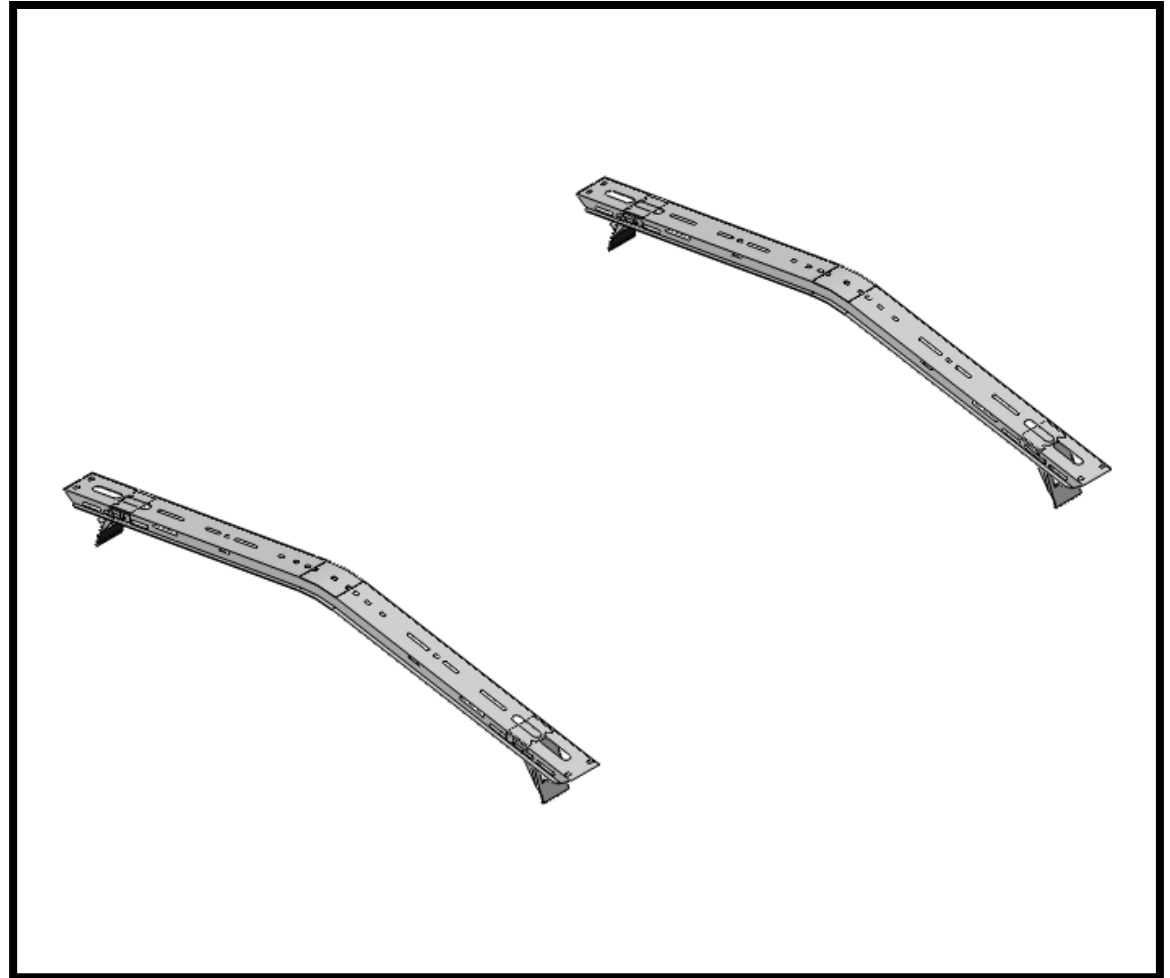
3/8-16 x 3/4
CARRIAGE BOLT



3/8
FLAT WASHER



3/8
E-STOP NUT



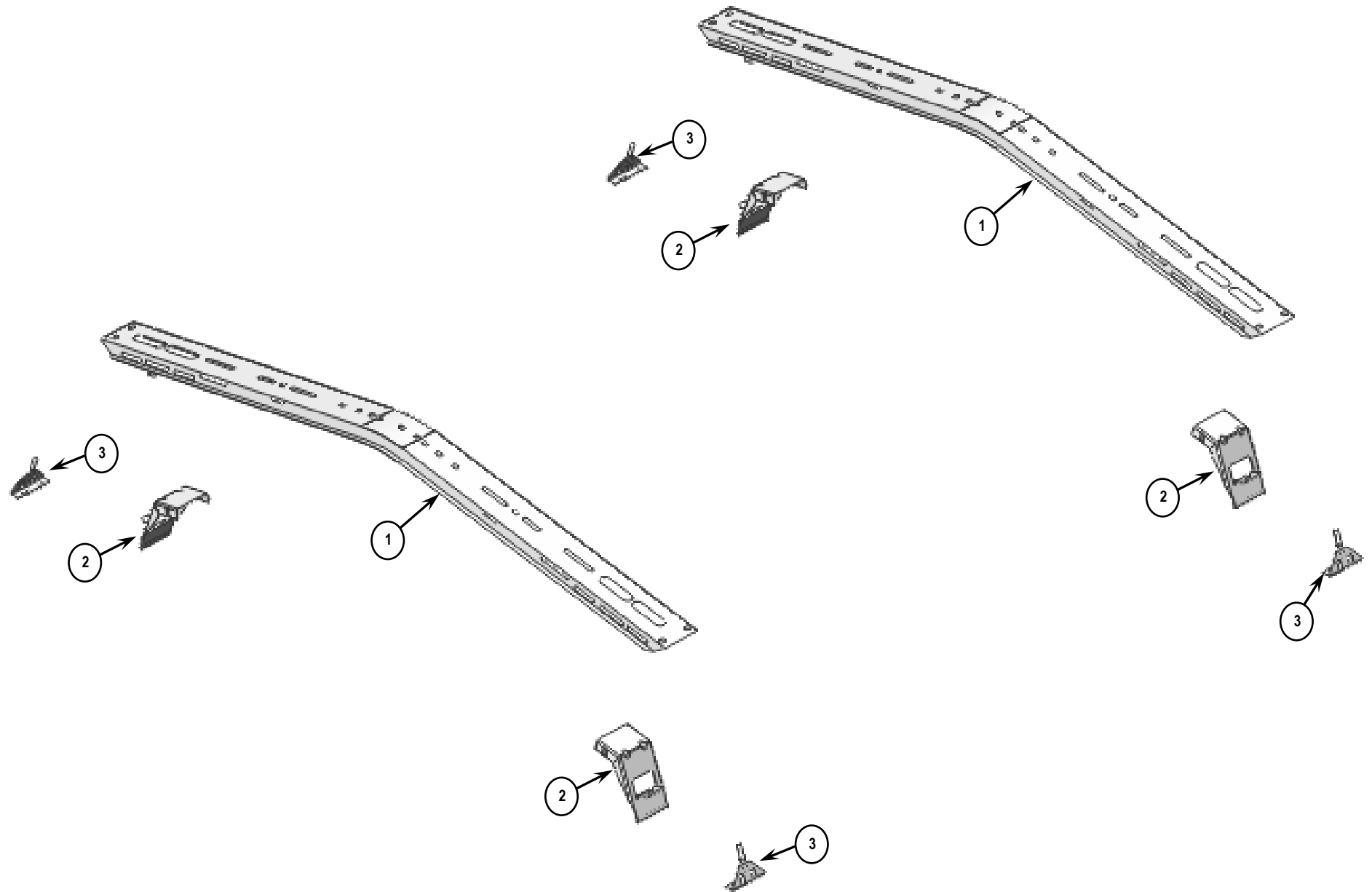
FULL SIZE CROSSBOW KIT

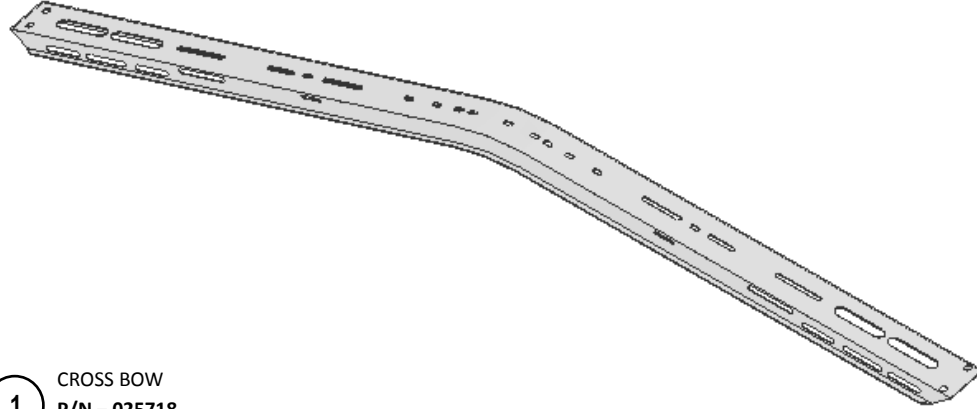
021066KP

Review this document to ensure that all parts and hardware are included in the package, before installation.

In the event that parts are missing please contact
Masterack @ 1-800-222-8785, to re-order missing parts.

EXPLODED VIEW

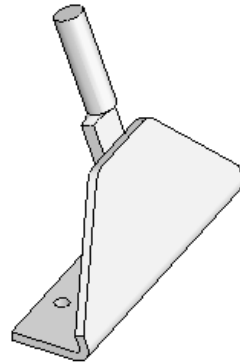




1 CROSS BOW
P/N - 025718



2 INNER CLAMP (FOOT)
P/N - 022744



3 OUTER CLAMP
P/N - 022743

ATTACHING INNER CLAMPS (FEET)

Attach **Inner clamps** to each end as shown, using:

(4) 3/8-16 x 3/4 Carriage Bolts,

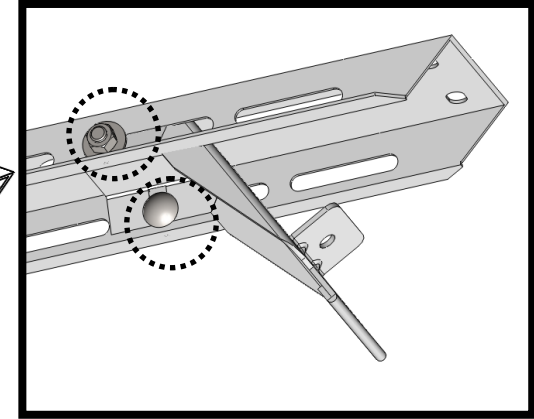
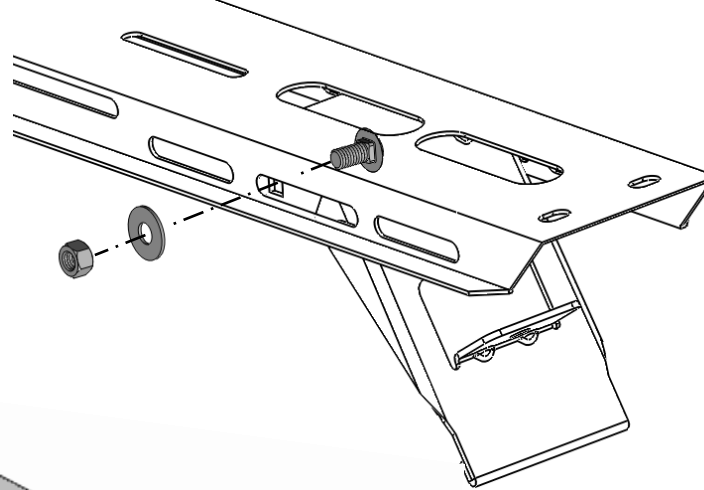
(4) 3/8 Washers and (4) 3/8 E-Stop Nuts **per clamp**.

NOTE: THE DISTANCE BETWEEN THE FEET IS MAKE SPECIFIC.

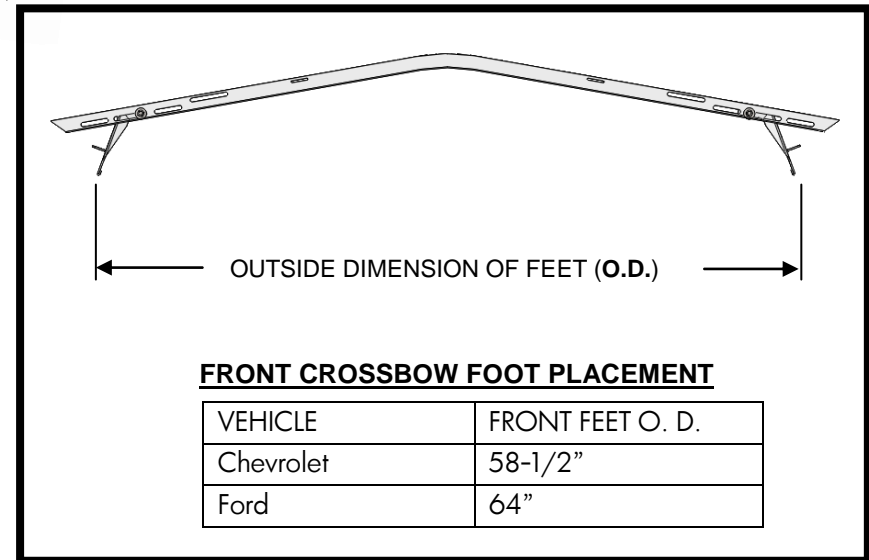
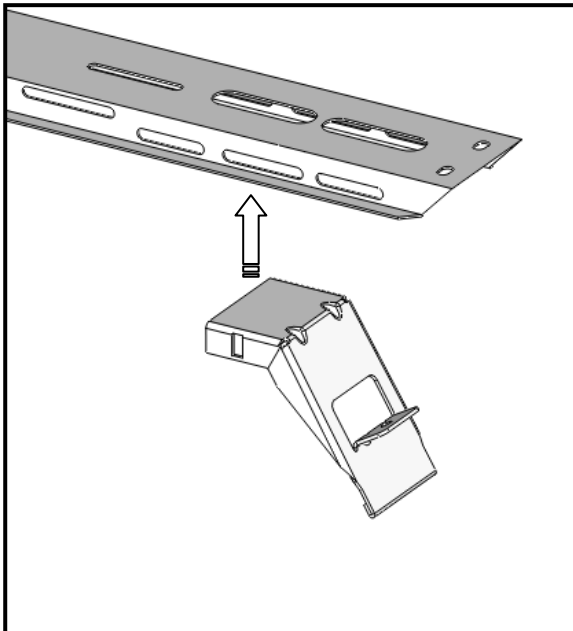
USE THE CHART BELOW FOR FULL SIZE VAN DIMENSIONS.



FRONT CROSSBOW



TORQUE SETTING:
Size - 3/8 = 22-30 Ft.-Lbs.

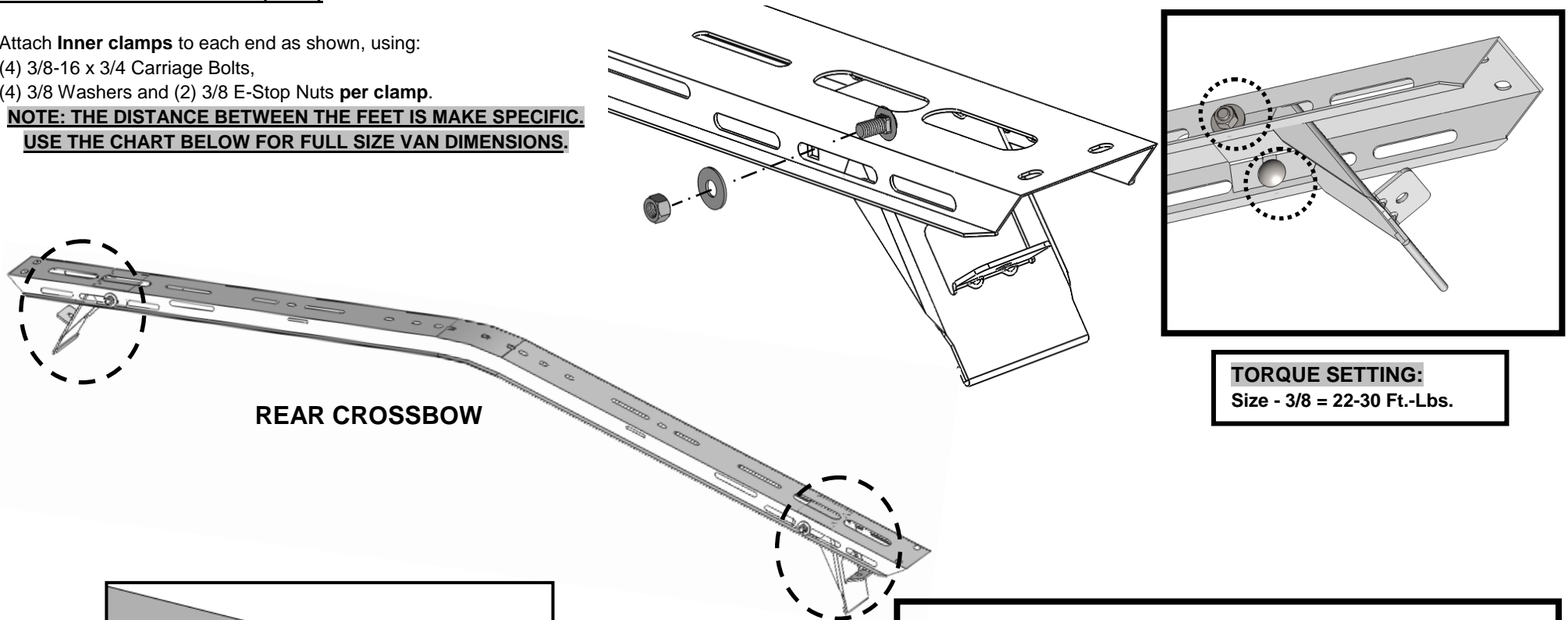


ATTACHING INNER CLAMPS (FEET)

Attach **Inner clamps** to each end as shown, using:

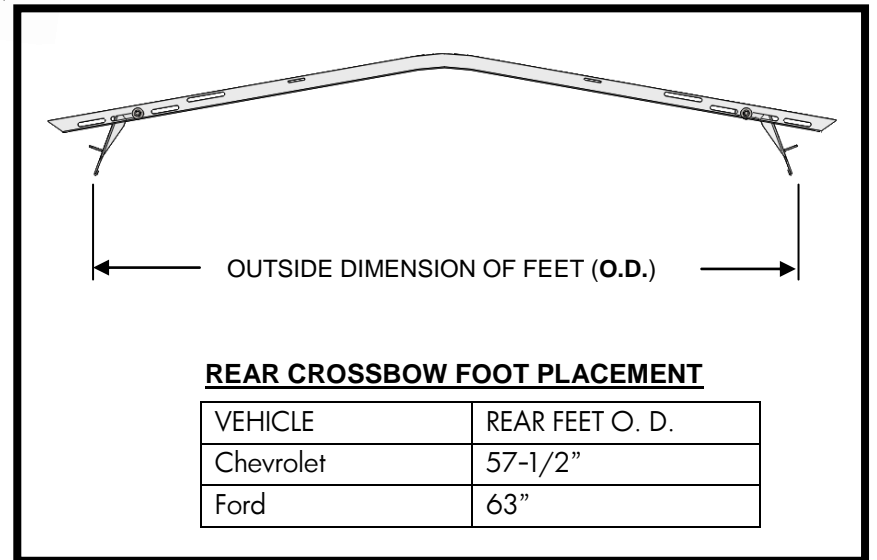
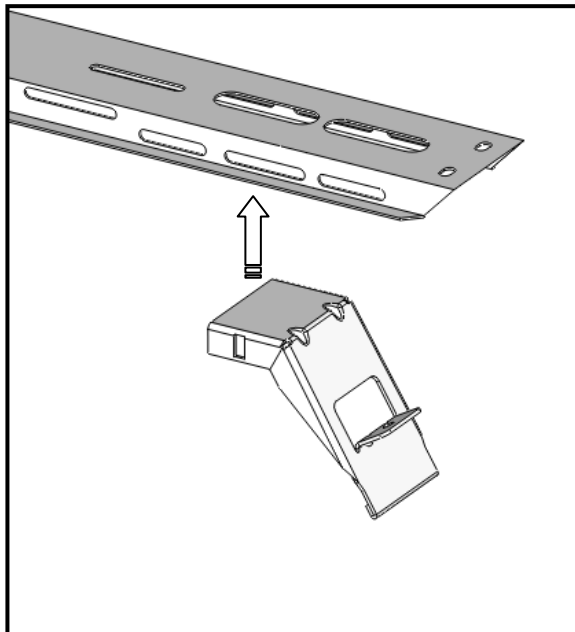
- (4) 3/8-16 x 3/4 Carriage Bolts,
- (4) 3/8 Washers and (2) 3/8 E-Stop Nuts **per clamp**.

**NOTE: THE DISTANCE BETWEEN THE FEET IS MAKE SPECIFIC.
USE THE CHART BELOW FOR FULL SIZE VAN DIMENSIONS.**



REAR CROSSBOW

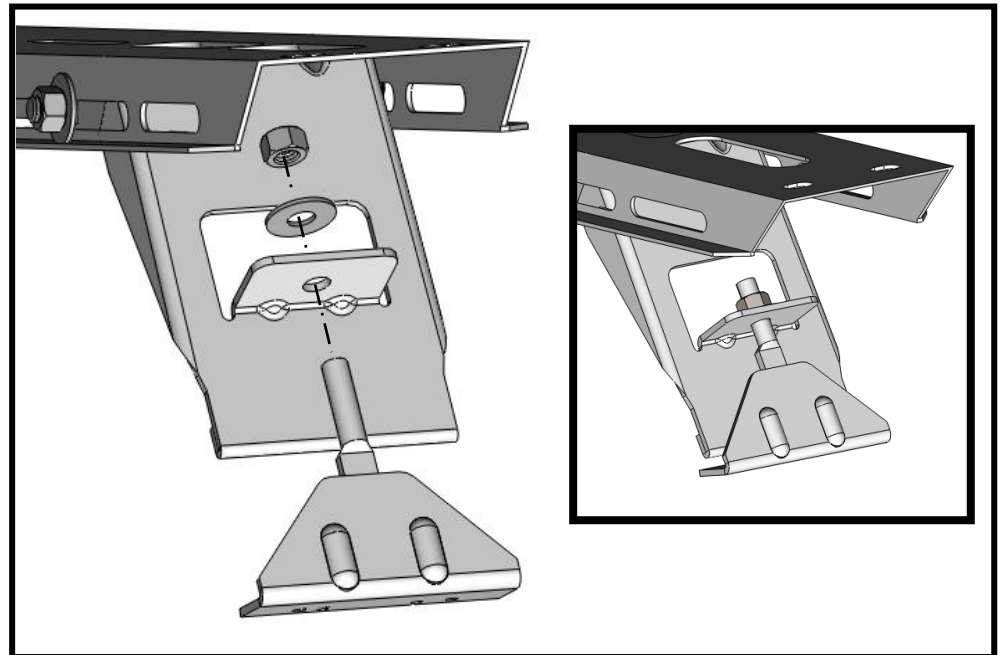
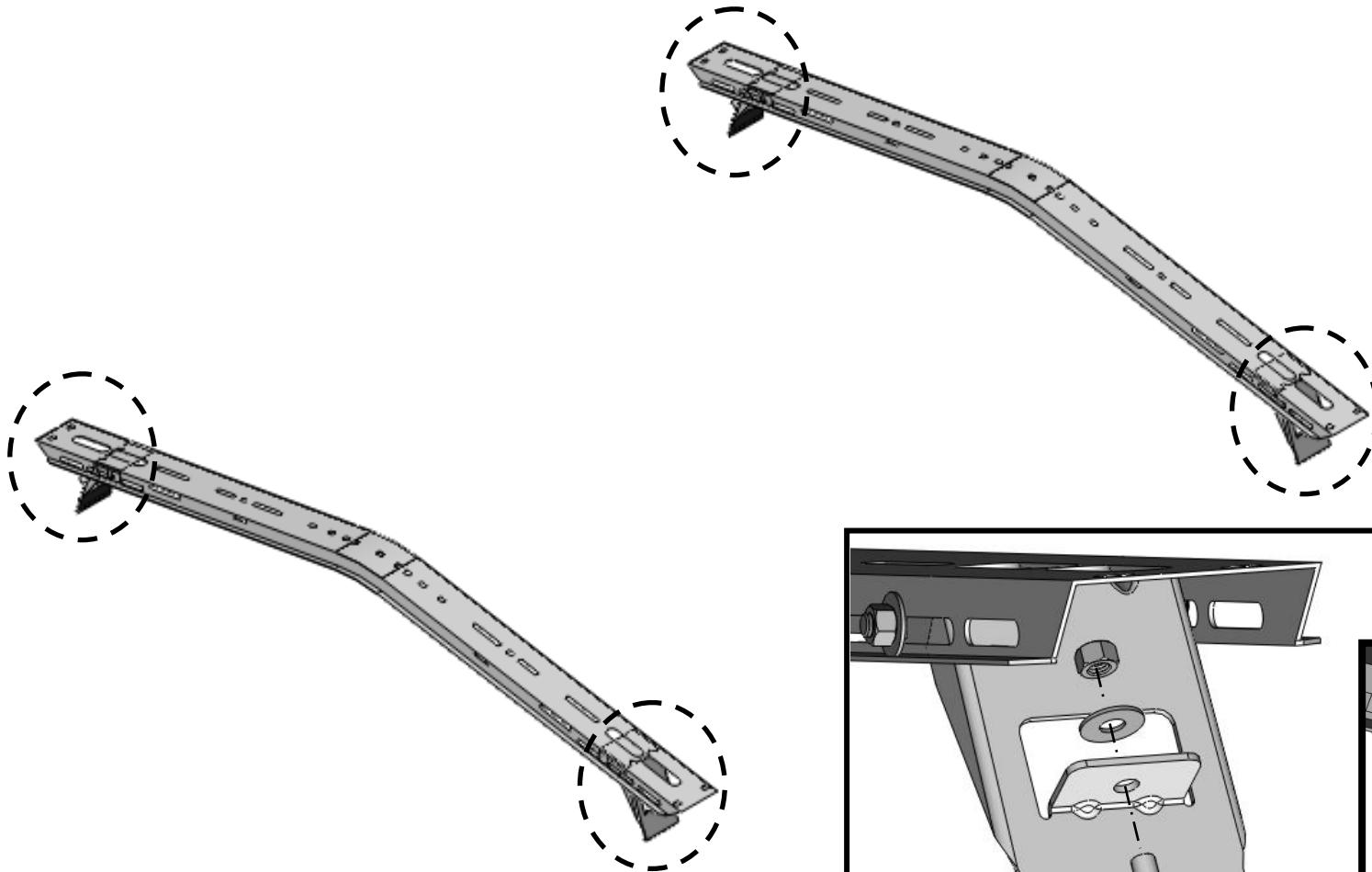
TORQUE SETTING:
Size - 3/8 = 22-30 Ft.-Lbs.



REAR CROSSBOW FOOT PLACEMENT

VEHICLE	REAR FEET O. D.
Chevrolet	57-1/2"
Ford	63"

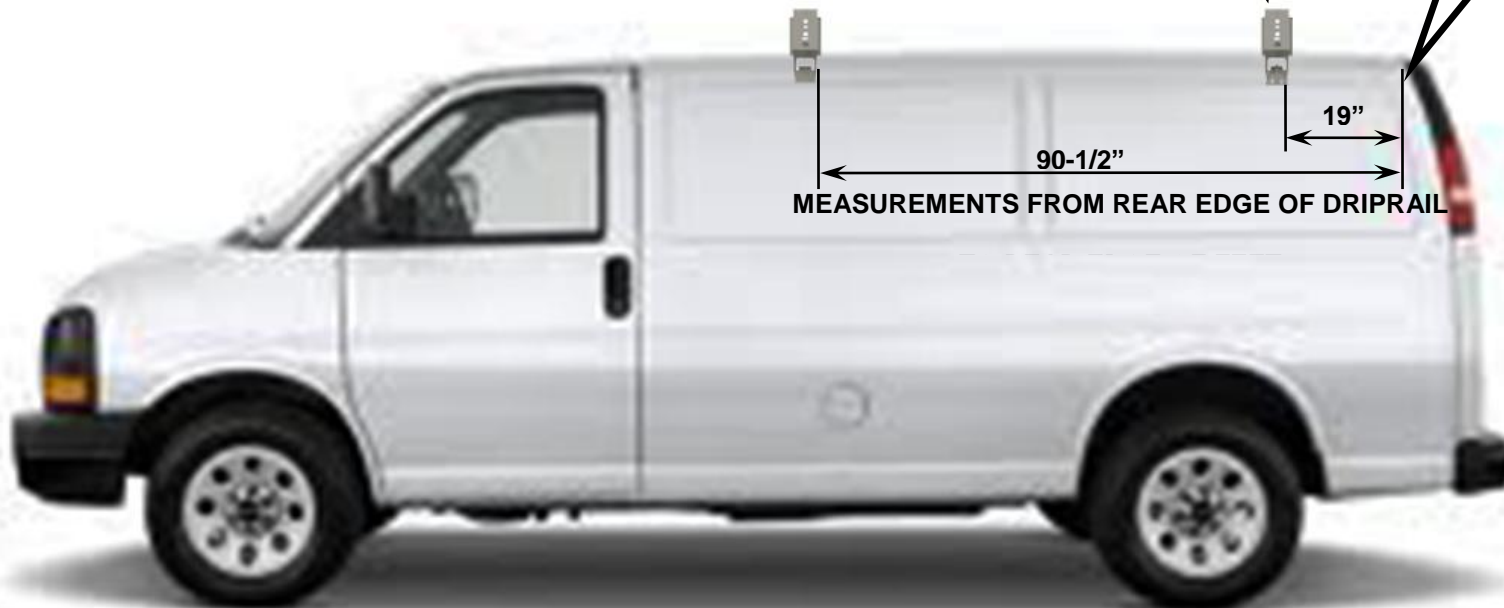
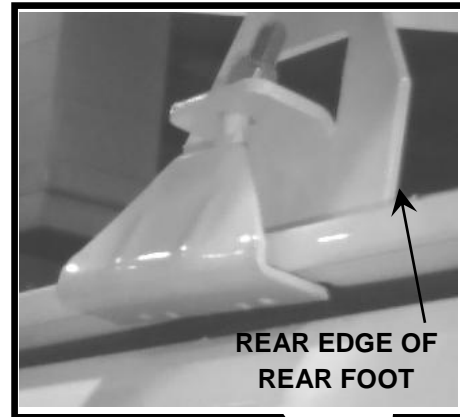
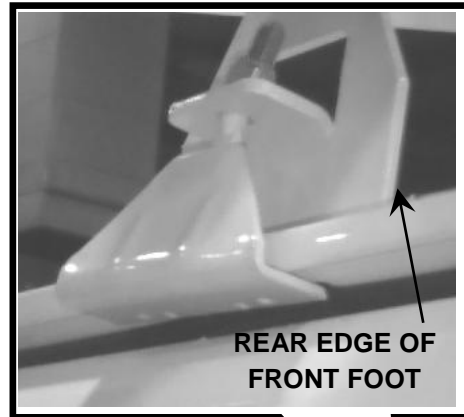
ATTACHING OUTER CLAMPS



Loosely attach (4) **OUTER CLAMPS** at locations shown here using
(4) 3/8 Flat Washers and (4) 3/8 E-Stop Nuts.

TORQUE SETTING:
Size - 3/8 = 22-30 Ft.-Lbs.

TYPICAL FOOT PLACEMENT OF LADDER RACKS ON VEHICLE



With **LADDER RACK** positioned properly on vehicle, tighten **OUTER CLAMPS** to secure.

3 Year / 36,000 Mile Limited Warranty

MASTERACK® commercial van and pickup equipment is warranted to be from defects in material and workmanship, under normal use and service for a period of one (1) year from date of purchase. Factory installations, and products installed in new vehicles by an authorized MASTERACK® installer are warranted for **(3) years or 36,000 miles (60,000 KM)**, whichever comes first. **This warranty covers only repairs, or at MASTERACKS' discretion, replacement to correct any defects related to materials and workmanship.**

This warranty does not apply to:

- Additions, alterations, or installations made by persons including dealers, other than MASTERACK® and its authorized distributors, made in accordance with MASTERACK® specifications and / or instructions, nor to defects arising out of attribute to such additions, alterations or installations.
- Defects attributable to abuse or misuse of the product, misapplication, negligent accident, modification or tampering.
- Damage resulting from failure to promptly notify and comply with the instructions of the dealer or manufacturer about defects when noted.
- Any incidental or consequential damages connected with a defect, either while under warranty or afterward, including the cost of a rental truck and / or loss or revenue.

THE WARRANTY IS THE ONLY WARRANTY APPLICABLE TO A MASTERACK PRODUCT PURCHASE. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. MASTERACK® AND ITS SUBSIDIARIES, SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF ANY BREACH OF THIS WARRANTY, NOR SHALL THE DAMAGES EXCEED THE RETURN AMOUNT OF THE PURCHASE PRICE PAID BY THE ORIGINAL PURCHASER.

Warranty claims must be submitted to either your sales representative or a customer service representative at **1-800-222-8785**. The vehicle must be delivered to the original MASTERACK® authorized dealer for inspection and any warranty service. Any warranty service to be performed by a source other than MASTERACK® location or an approved MASTERACK® distributor must be authorized in advance of the repairs by the MASTERACK® Warranty Administrator and a purchase order issued by MASTERACK® in advance of repairs for the authorized repairs.