

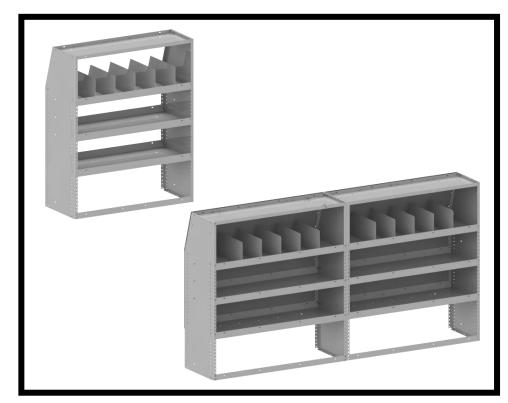
ASSEMBLY / INSTALLATION INSTRUCTIONS

Bill of Materials

SEE PAGE 4 FOR SPECIFIC MODULE

Recommended Tools





UTILITY SHELVING WITH DIVIDERS

Hardware



1/4-20 x 3/4 **Hex Head Screw**



1/4-20 x 2 1/2 **Hex Head Screw Grd 8** (USED WITH PLUSNUT TOOL)



1/4-20 x 1 1/4 **Hex Head Screw**



1/4-20 **E-Stop Nut**



PRE-BULB PLUSNUT



PLUSNUT TOOL



Collar 1" OD x .375 THK

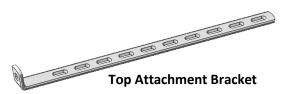
1/4 Lock washer



1/4-20



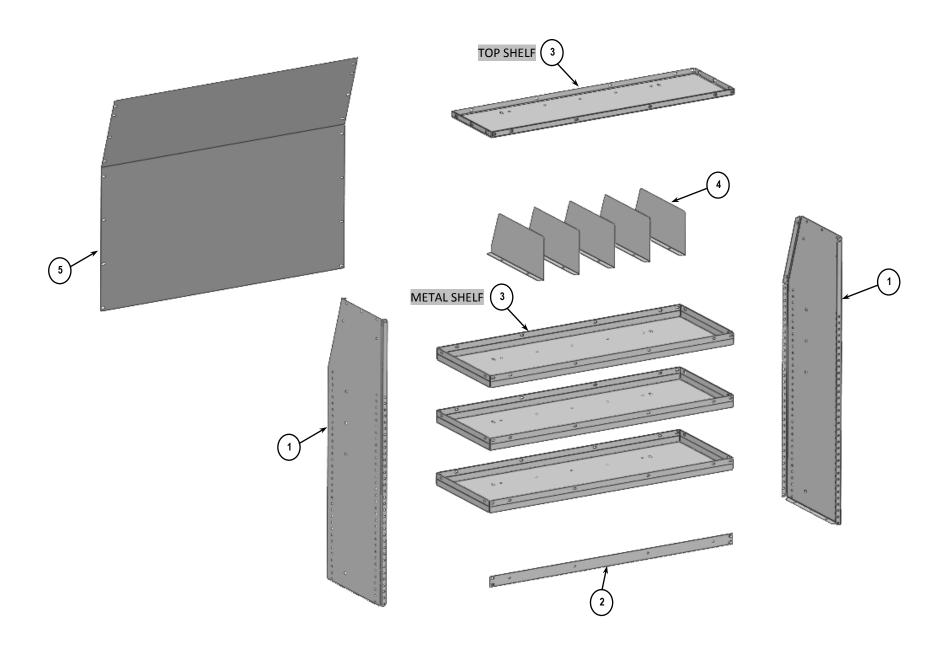
1/4-20 E-Stop Nut Flat washer w/Attached Fender Washer



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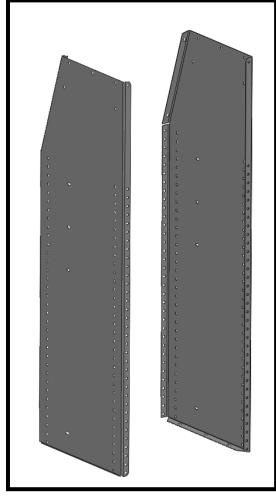


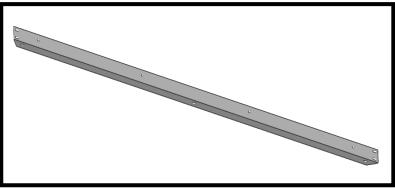
EXPLODED VIEW

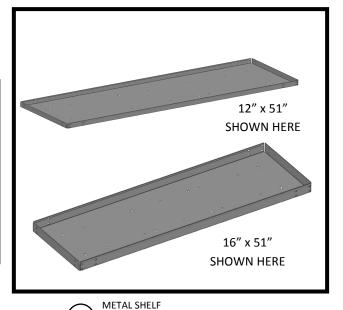




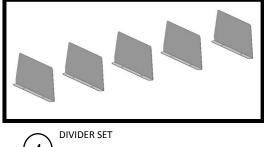
COMPONENTS





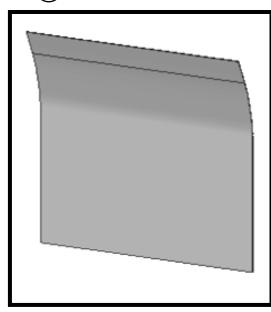


FLOOR BRACE



TAPERED UPRIGHT (SET OF 2)

Review this document to ensure that all parts and hardware are included in the package, before installation. In the event that parts are missing please contact Masterack @ 1-800-222-8785, to re-order missing parts.



SHELF BACK 5

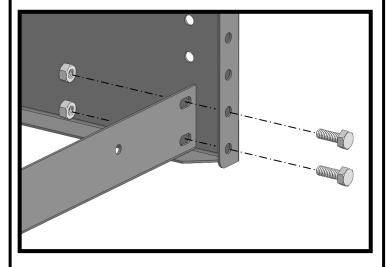
3



SHELVING MODULE	UPRIGHTS (L & R SET) 1	FLOOR BRACE 2	METAL SHELF (3)	DIVIDERS 4	SHELF BACK 5
026803KP [46H x 37W x 16D]	022395	023058	021381 – TOP SHELF 022397 – QTY. 3	022528	RM580037A
026802KP [46H x 43W x 16D]	022395	023059	021382 – TOP SHELF 022396 – QTY. 3	022528	RM580043A
025783KP [46H x 51W x 16D]	022395	025680	025572 – TOP SHELF 025571 – QTY. 3	022528	RM580051A
025839KP [46H x 74W x 16D]	022395 (2 SETS)	023058 (QTY. 2)	025572 – TOP SHELF (QTY. 2) 025571 – QTY. 6	022528 (2 SETS)	RM580037A (QTY. 2)

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ATTACHING FLOOR BRACE

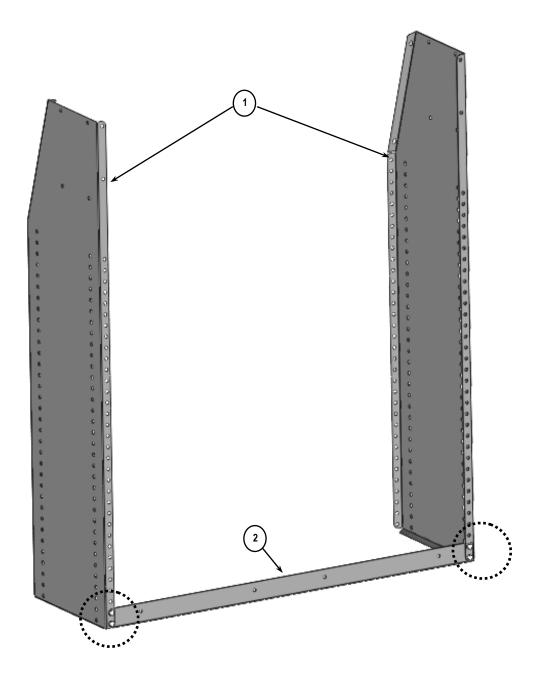


Attach as shown using:

- (4) 1/4-20 x 3/4 Hex Head Screws
- (4) 1/4-20 E-Stop Nuts

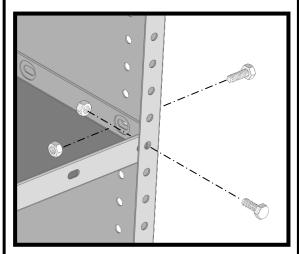
TORQUE SETTING:

Size - 1/4 = 7 - 9.5 Ft.-Lbs.



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ATTACHING BOTTOM SHELF

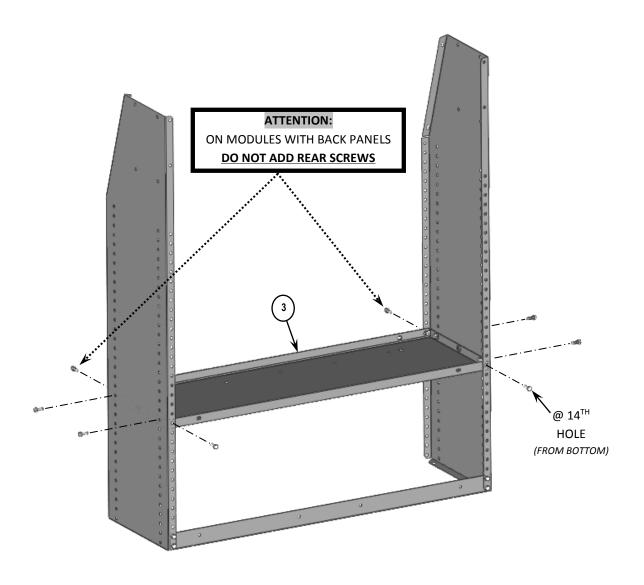


Attach Shelf as shown, using:

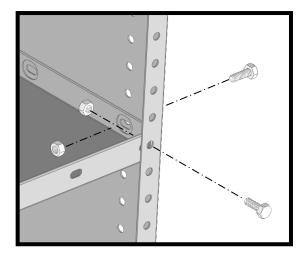
- (8) 1/4-20 x 3/4 Hex Head Screws
- (8) 1/4-20 E-Stop Nuts

TORQUE SETTING:

Size -1/4 = 7 - 9.5 Ft.-Lbs.



ATTACHING REMAINING SHELVES



Attaching (2) Shelves as shown, using: (16) 1/4-20 x 3/4 Hex Head Screws (16) 1/4-20 E-Stop Nuts

TORQUE SETTING:

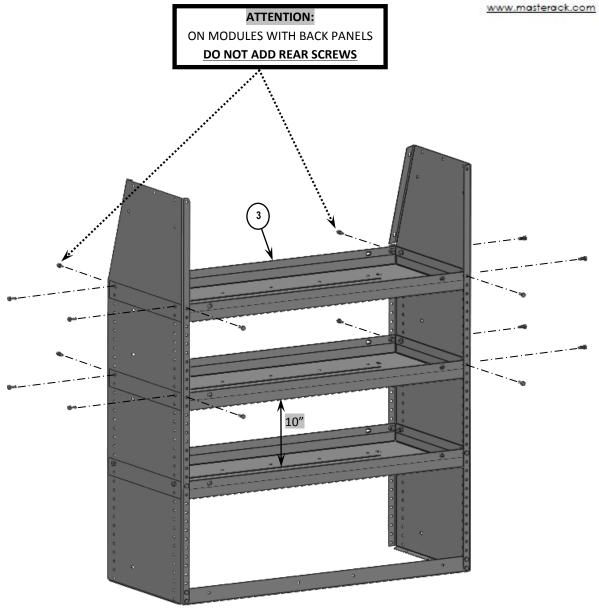
Size - 1/4 = 7 - 9.5 Ft.-Lbs.

NOTE:

SHELVES ARE ADJUSTABLE TO FIT REQUIRED NEED.

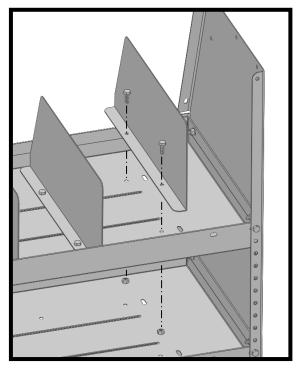
MOUNTING LOCATIONS SHOWN ARE STANDARD

MOUNTING LOCATIONS 10 INCHES APART.



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ATTACHING DIVIDERS



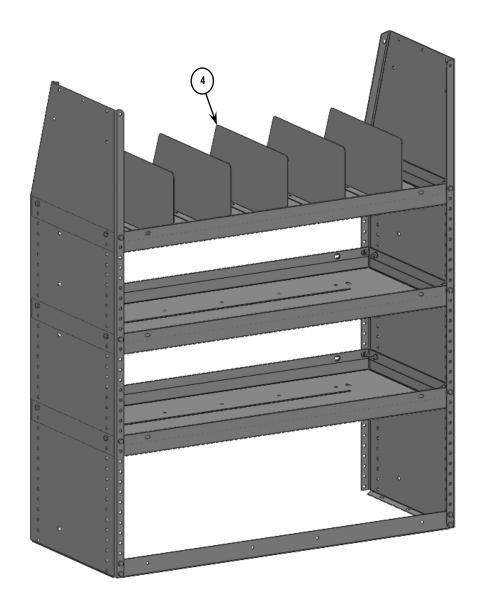
Attach Dividers as shown, using:

- (2) 1/4-20 x 3/4 Hex Head Screws
- (2) 1/4-20 E-Stop Nuts

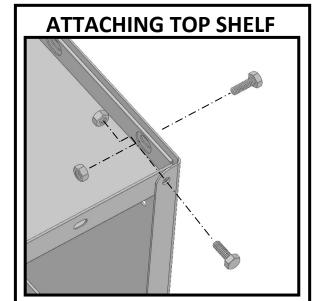
PER DIVIDER

TORQUE SETTING:

Size - 1/4 = 7 - 9.5 Ft.-Lbs.

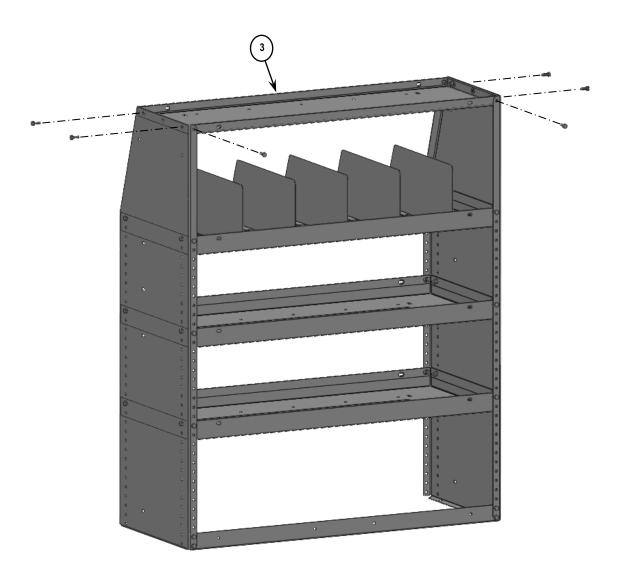


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Attach Top Shelf as shown, using: (6) 1/4-20 x 3/4 Hex Head Screws (6) 1/4-20 E-Stop Nuts

> TORQUE SETTING: Size – 1/4 = 7 – 9.5 Ft.-Lbs.

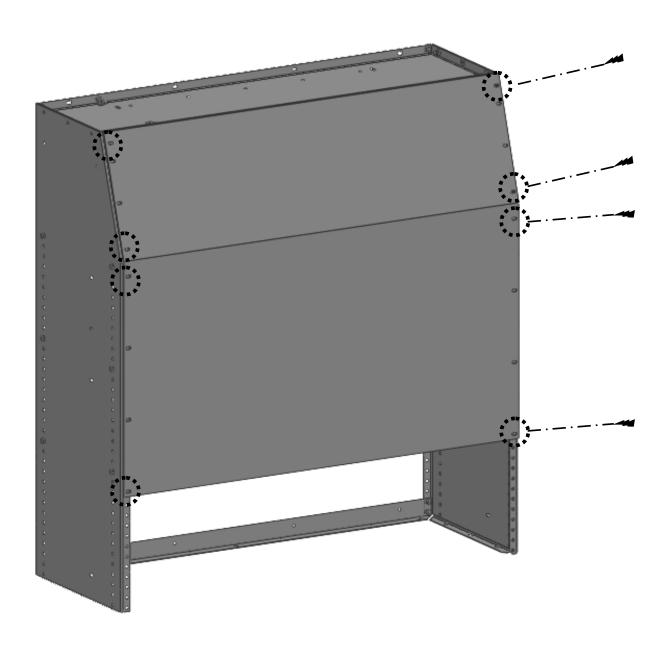




APPLICABLE TO MODULES WITH: SHELF BACKS

ATTACHING SHELF BACK

Secure with (8) Pine Tree Fasteners



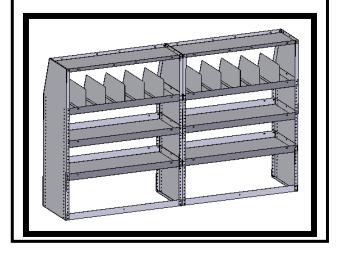
(8) 1/4-20 E-Stop Nuts

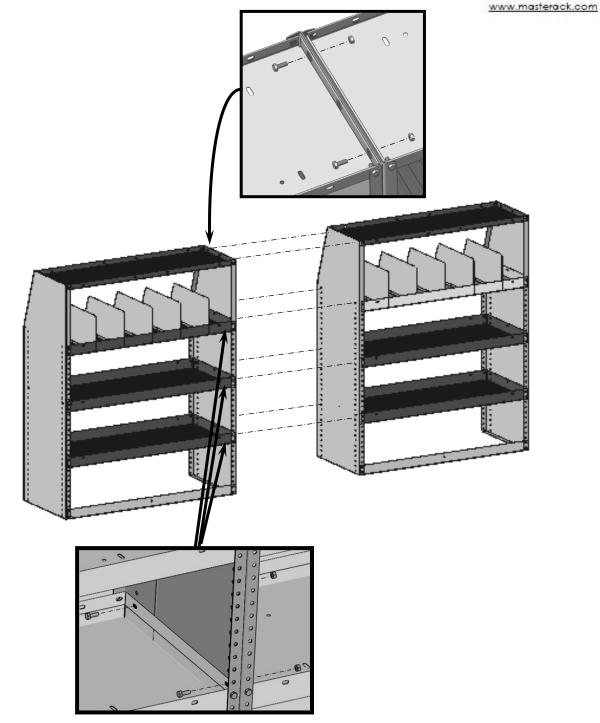
JOINING MODULES

Assembled modules can be joined together at the (4) shelf locations using existing hardware: (8) 1/4-20 x 3/4 Hex Head Screws

TORQUE SETTING:

Size - 1/4 = 7 - 9.5 Ft.-Lbs.





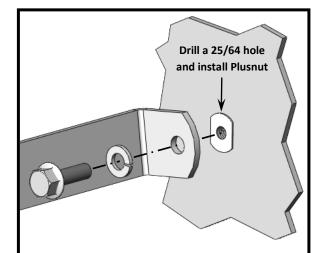
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STANDARD INSTALLATION

BEFORE DRILLING

CHECK ALL MOUNTING LOCATIONS TO PREVENT PENETRATING GAS LINES, GAS TANKS, BRAKE LINES, WIRING OR ANY OTHER STRUCTURE OF VEHICLE





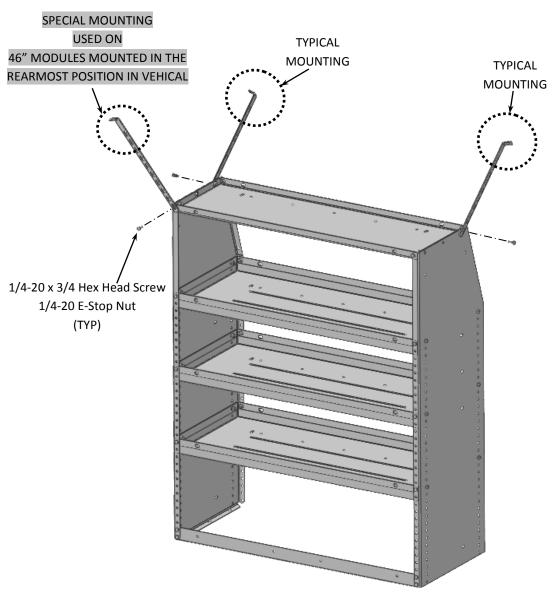
With module properly positioned in desired location in vehicle, attach brackets loosely at the locations shown. Mark and drill 25/64 holes to install Plusnuts and secure as shown using:

- (1) 1/4-20 x 1 1/4 Hex Head Screws
- (1) 1/4-20 Lock Washer

AT EACH MOUNTING LOCATON

TORQUE SETTING:

Size - 1/4 = 7 - 9.5 Ft.-Lbs.

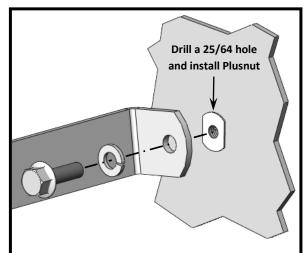




STANDARD DUAL MODULE INSTALLATION

BEFORE DRILLING

CHECK ALL MOUNTING LOCATIONS TO PREVENT PENETRATING GAS LINES, GAS TANKS, BRAKE LINES, WIRING OR ANY OTHER STRUCTURE OF VEHICLE

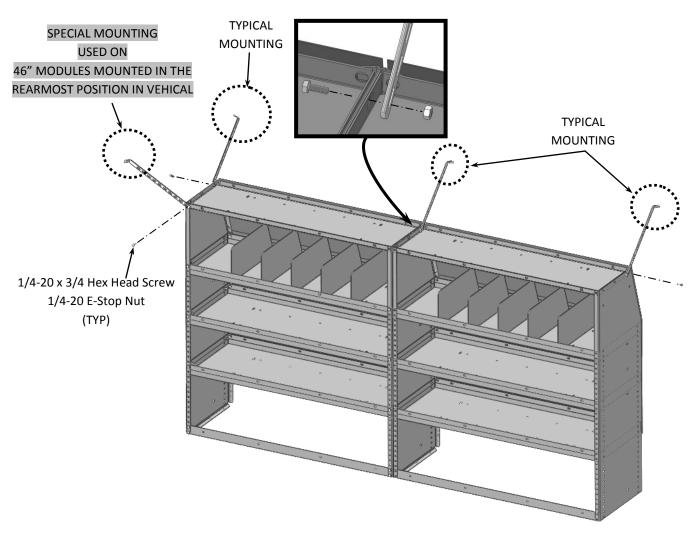


With module properly positioned in desired location in vehicle, attach brackets loosely at the locations shown. Mark and drill 25/64 holes to install Plusnuts and secure as shown using:

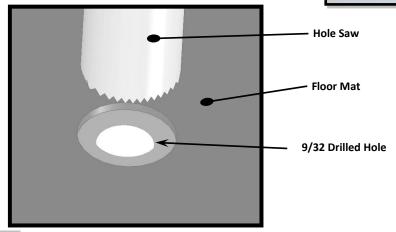
- (1) 1/4-20 x 1 1/4 Hex Head Screws
- (1) 1/4-20 Lock Washer

AT EACH MOUNTING LOCATON

TORQUE SETTING: Size - 1/4 = 7 - 9.5 Ft.-Lbs.

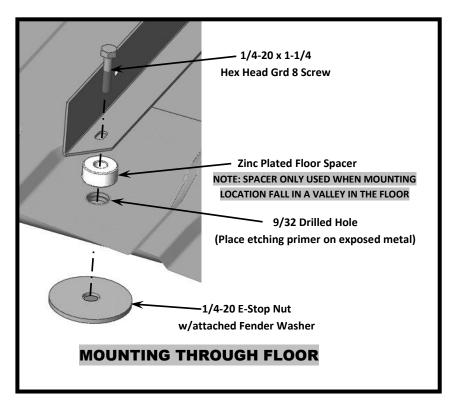


STANDARD INSTALLATION



NOTE:

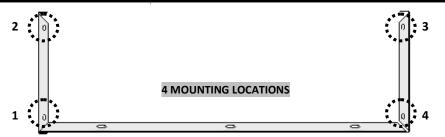
Using a 1-1/8" Hole Saw specially made for mat cutting, hole saw out all holes in the mat making sure to align hole saw with pre drilled holes. <u>Make sure not to drill through the metal floor of the van.</u> Once drilled clear out each area of excess debris



BEFORE DRILLING

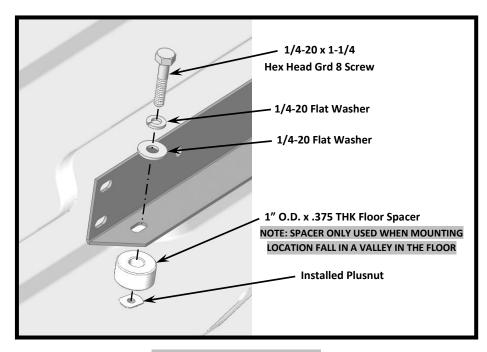
CHECK ALL MOUNTING LOCATIONS TO PREVENT PENETRATING

GAS LINES, GAS TANKS, BRAKE LINES, WIRING OR ANY OTHER STRUCTURE OF VEHICLE



With module properly positioned attach module to floor of vehicle
Using either method described below.

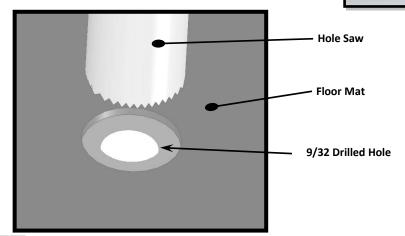
NOTE: SPACER ONLY USED WHEN MOUNTING LOCATION FALL IN A VALLEY IN THE FLOOR



MOUNTING WITH PLUSNUT
(LIMITED SPACE UNDER VEHICLE)
(SEE PAGE 16 FOR PLUSNUT INSTALLATION)

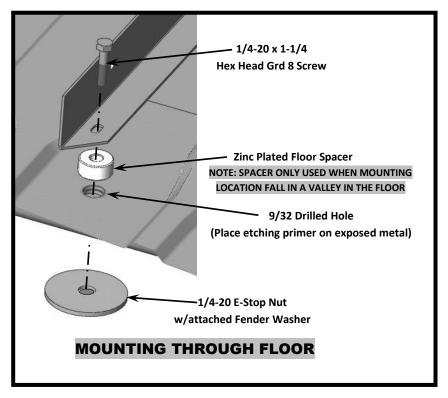


STANDARD DUAL MODULE INSTALLATION



NOTE:

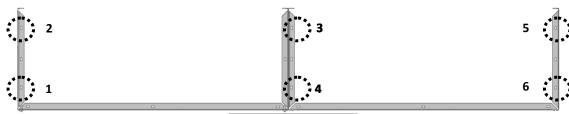
Using a 1-1/8" Hole Saw specially made for mat cutting, hole saw out all holes in the mat making sure to align hole saw with pre drilled holes. <u>Make sure not to drill through the metal floor of the van.</u> Once drilled clear out each area of excess debris



BEFORE DRILLING

CHECK ALL MOUNTING LOCATIONS TO PREVENT PENETRATING

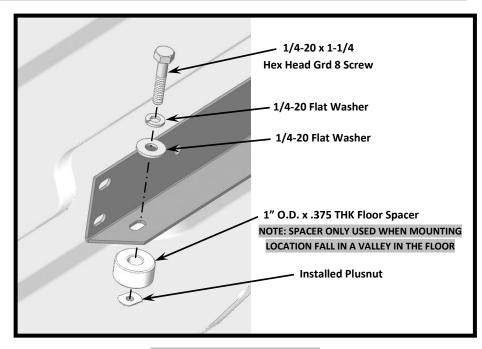
GAS LINES, GAS TANKS, BRAKE LINES, WIRING OR ANY OTHER STRUCTURE OF VEHICLE



6 MOUNTING LOCATIONS

With module properly positioned attach module to floor of vehicle Using either method described below.

NOTE: SPACER ONLY USED WHEN MOUNTING LOCATION FALL IN A VALLEY IN THE FLOOR



MOUNTING WITH PLUSNUT (LIMITED SPACE UNDER VEHICLE)

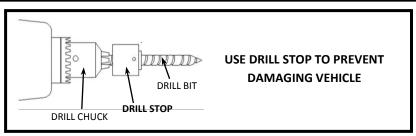


BEFORE DRILLING

CHECK ALL MOUNTING LOCATIONS TO PREVENT PENETRATING

GAS LINES, GAS TANKS, BRAKE LINES, WIRING OR ANY OTHER STRUCTURE OF VEHICLE









The Plusnut® is pre-bulbed for easy installation

STOP

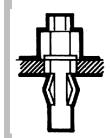




The Plusnut® is pre-assembled with hex cap and hex bolt.

Then it is inserted into a pre-drilled hole





As the bolt is tightened, the Plusnut® upsets and provides outstanding blind fastening holding power





C-500 tool tightens bolt thru hex head cap into Plusnut® A ratchet, open-end or closed –end wrench can be used.





Fully upset Plusnut® provides a reliable nut plate for fastening.



CHECK EACH BOLT LOCATION

to ensure they are tightened to the specified torque setting.

TORQUE SETTING:

Size - 1/4 GRD 5 = 7- 9.6 Ft.-Lbs.

Size - 1/4 GRD 8 = 10- 13.5 Ft.-Lbs.



3 Year / 36,000 Mile Limited Warranty

MASTERACK® commercial van and pickup equipment is warranted to be from defects in material and workmanship, under normal use and service for a period of one (1) year from date of purchase. Factory installations, and products installed in new vehicles by an authorized MASTERACK® installer are warranted for (3) years or 36,000 miles (60,000 KM), whichever comes first. This warranty covers only repairs, or at MASTERACKS' discretion, replacement to correct any defects related to materials and workmanship.

This warranty does not apply to:

- Additions, alterations, or installations made by persons including dealers, other than MASTERACK® and it's authorized distributors, made in accordance with MASTERACK® specifications and / or instructions, nor to defects arising out of attribute to such additions, alterations or installations.
- Defects attributable to abuse or misuse of the product, misapplication, negligent accident, modification or tampering.
- Damage resulting from failure to promptly notify and comply with the instructions of the dealer or manufacturer about defects when noted.
- Any incidental or consequential damages connected with a defect, either while under warranty or afterward, including the cost of a rental truck and / or loss or revenue.

THE WARRANTY IS THE ONLY WARRANTY APPLICABLE TO A MASTERACK PRODUCT PURCHASE. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. MASTERACK® AND ITS SUBSIDIARIES, SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUR OF ANY BREACH OF THIS WARRANTY, NOR SHALL THE DAMAGES EXCEED THE RETURN AMOUNT OF THE PURCHASE PRICE PAID BY THE ORIGINAL PURCHASER.

Warranty claims must be submitted to either your sales representative or a customer service representative at **1-800-222-8785**. The vehicle must be delivered to the original MASTERACK® authorized dealer for inspection and any warranty service. Any warranty service to be performed by a source other than MASTERACK® location or an approved MASTERACK® distributor must be authorized in advance of the repairs by the MASTERACK® Warranty Administrator and a purchase order issued by MASTERACK® in advance or repairs for the authorized repairs.