

ASSEMBLY / INSTALLATION INSTRUCTIONS

Bill of Materials

SEE PAGE 3 FOR SPECIFIC MODEL

Recommended Tools

Air or Hand Ratchet



7/16" Socket



7/16" Combo Wrench



Torque Wrench



LOCKABLE STORAGE DOORS

Hardware



1/4-20 x 3/4
Hex Head Screw



1/4-20 x 3/4
Carriage Bolt

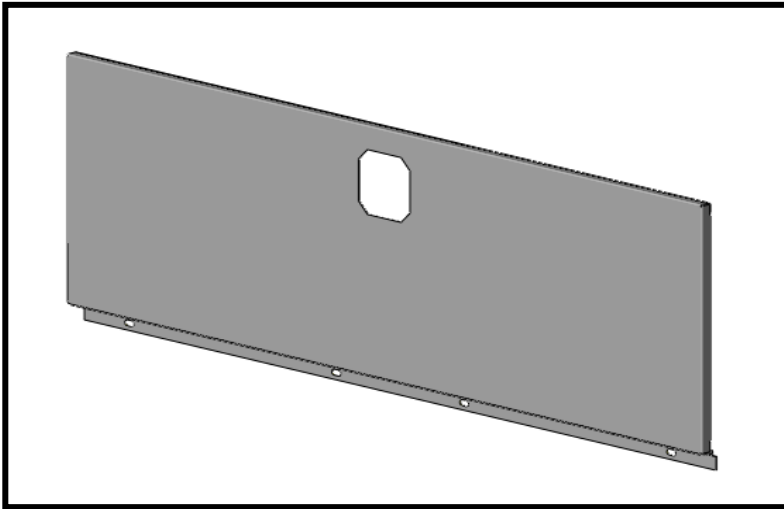


1/4-20
E-Stop Nut

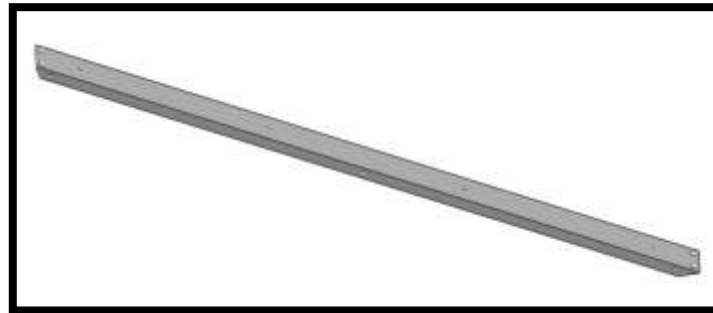


Rubber
Bumper

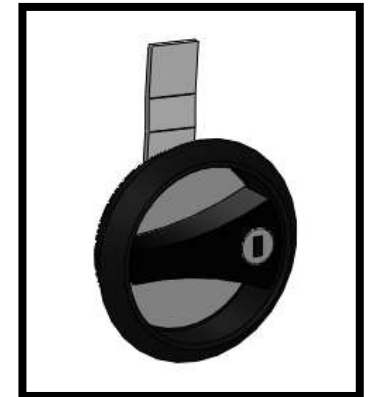
COMPONENTS



1 TOOLBOX DOOR



2 FRONT BRACE

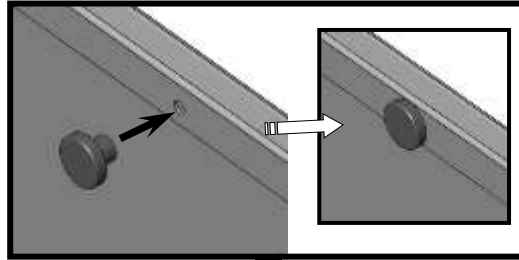


3 KEYED ROUND HANDLE

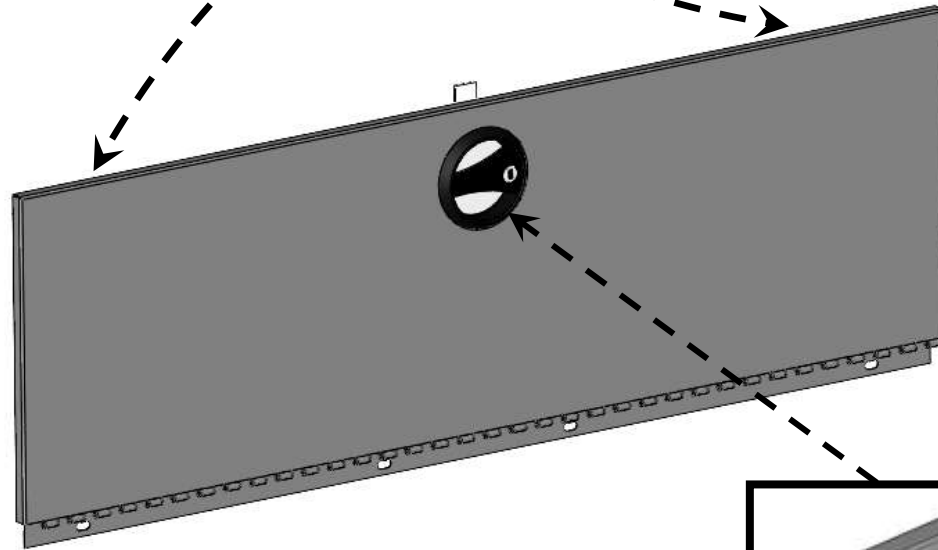
Review this document to ensure that all parts and hardware are included in the package, before installation.
In the event that parts are missing please contact Masterack @ 1-800-222-8785, to re-order missing parts.

| LOCKABLE STORAGE DOORS | STORAGE DOOR ① | FRONT BRACE ② | KEYED ROUND HANDLE ③ |
|---------------------------|-------------------|------------------|-------------------------|
| 027500KP [12H x 19W] | 027755 | 023055KP | RM580350 |
| 027495KP [12H x 25W] | 027756 | 023056KP | RM580350 |
| 027496KP [12H x 31W] | 027757 | 023057KP | RM580350 |
| 027497KP [12H x 37W] | 024055 | 023058KP | RM580350 |
| 027498KP [12H x 43W] | 025269 | 023059KP | RM580350 |
| 027499KP [12H x 51W] | 027758 | 025680KP | RM580350 |
| ALUMINUM | | | |
| 0AL022KP [12H x 37W] | 0AL022 | 0AL003 | RM580350 |
| 0AL023KP [12H x 43W] | 0AL023 | 0AL006 | RM580350 |

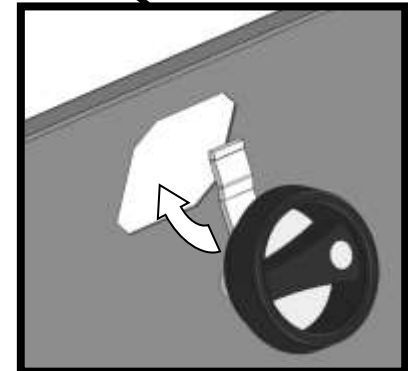
PREPPING STORAGE DOOR



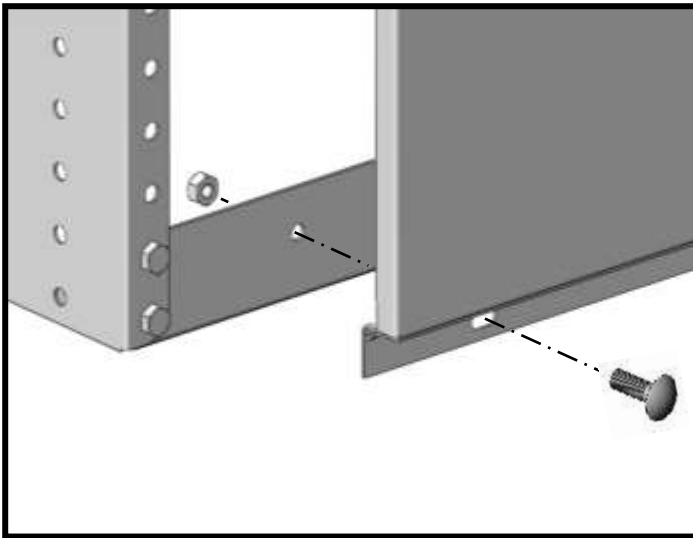
NOTE: Attach (2) Rubber Bumpers to the inside edge of the Storage Door as shown here.



PLACE LOCK THROUGH HOLE
AND SNAP HANDLE INTO
TOOLBOX DOOR.



ATTACHING STORAGE DOOR APPLICABLE TO MODULES WITH INVERTED SHELVES (FLANGES FACING DOWN) and TILT SHELVES

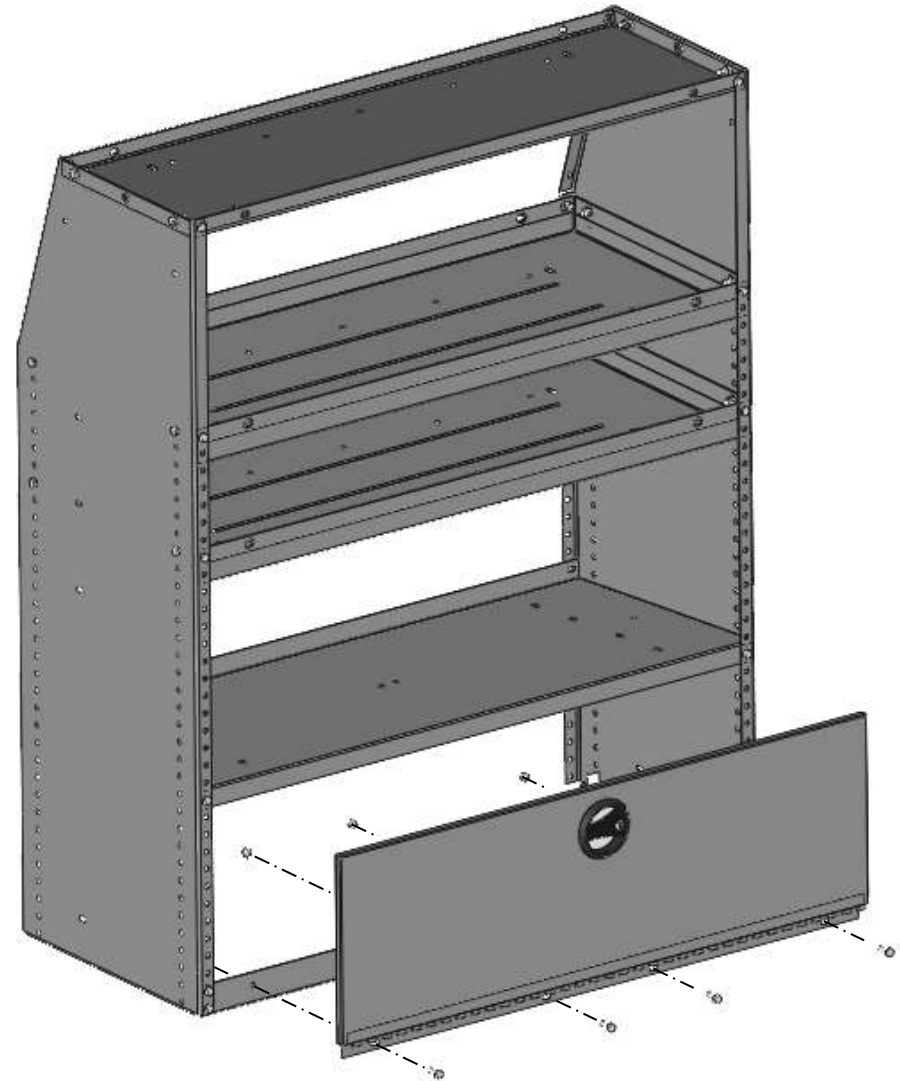


Align mounting holes in DOOR with mounting holes in
FLOOR BRACE and secure using;

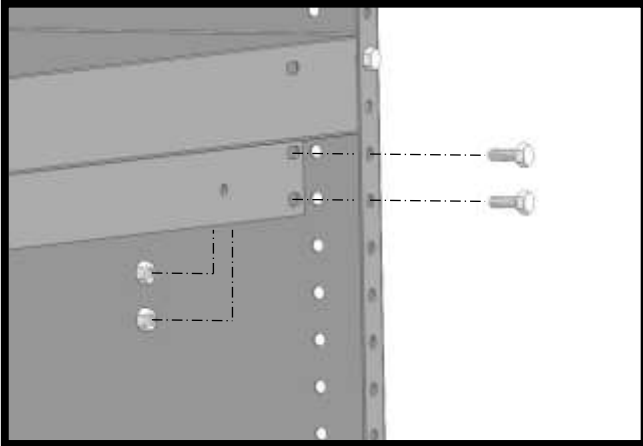
(4) 1/4-20 x 3/4 Carriage Bolts

(4) 1/4-20 E-Stop Nuts

TORQUE SETTING:
Size – 1/4 = 7 – 9.5 Ft.-Lbs.



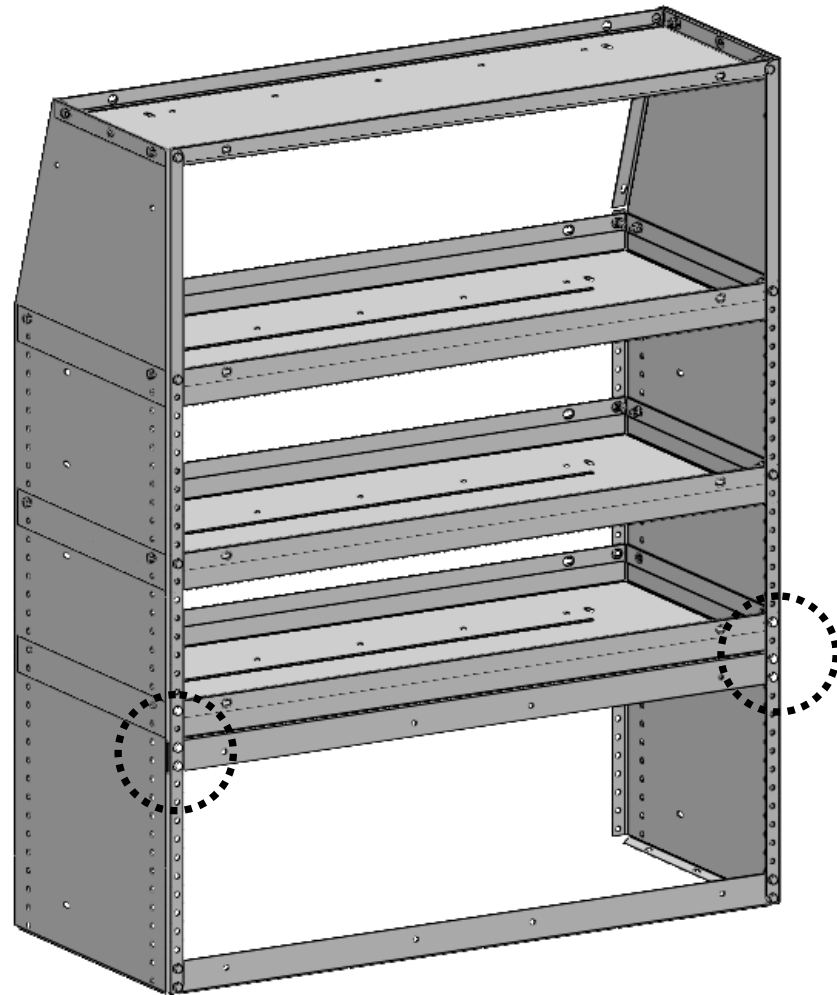
ATTACHING STORAGE DOOR APPLICABLE TO MODULES WITH STANDARD SHELVES (FLANGES FACING UP)



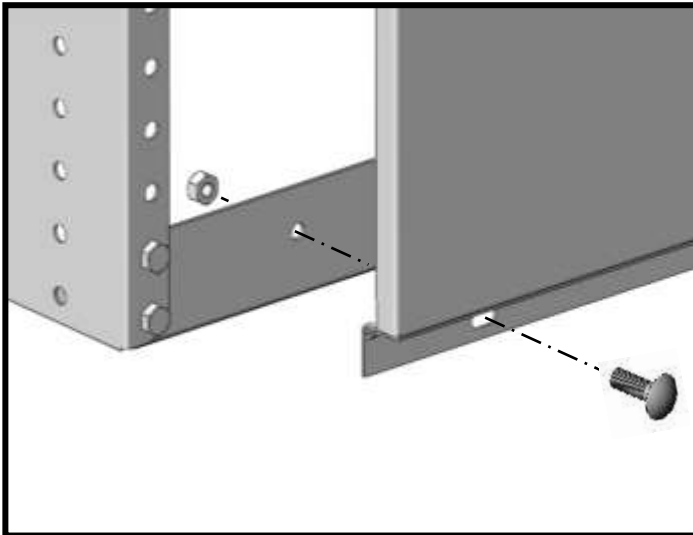
Attach FLOOR BRACE at underside of Bottom Shelf, in this example at the 13th & 14th holes from the bottom of Uprights and secure using;

- (4) 1/4-20 x 3/4 Hx Hd Screws
- (4) 1/4-20 E-Stop Nuts

TORQUE SETTING:
Size – 1/4 = 7 – 9.5 Ft.-Lbs.

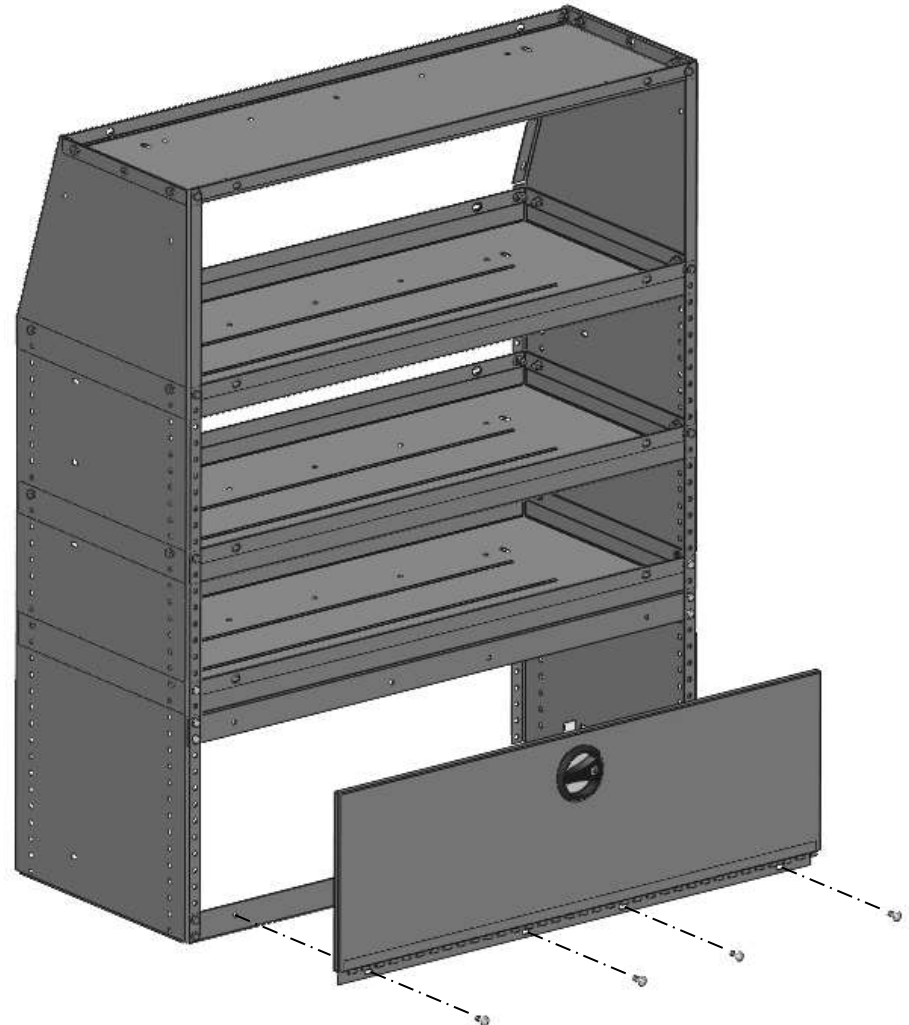


ATTACHING STORAGE DOOR APPLICABLE TO MODULES WITH STANDARD SHELVES (FLANGES FACING UP)



Align mounting holes in DOOR with mounting holes in FLOOR BRACE and secure using;
(4) 1/4-20 x 3/4 Carriage Bolts
(4) 1/4-20 E-Stop Nuts

TORQUE SETTING:
Size – 1/4 = 7 – 9.5 Ft.-Lbs.



3 Year / 36,000 Mile Limited Warranty

MASTERACK® commercial van and pickup equipment is warranted to be from defects in material and workmanship, under normal use and service for a period of one (1) year from date of purchase. Factory installations, and products installed in new vehicles by an authorized MASTERACK® installer are warranted for **(3) years or 36,000 miles (60,000 KM)**, whichever comes first. **This warranty covers only repairs, or at MASTERACKS' discretion, replacement to correct any defects related to materials and workmanship.**

This warranty does not apply to:

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- Defects attributable to abuse or misuse of the product, misapplication, negligent accident, modification or tampering.
- Damage resulting from failure to promptly notify and comply with the instructions of the dealer or manufacturer about defects when noted.
- Any incidental or consequential damages connected with a defect, either while under warranty or afterward, including the cost of a rental truck and / or loss or revenue.

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Warranty claims must be submitted to either your sales representative or a customer service representative at **1-800-222-8785**. The vehicle must be delivered to the original MASTERACK® authorized dealer for inspection and any warranty service. Any warranty service to be performed by a source other than MASTERACK® location or an approved MASTERACK® distributor must be authorized in advance of the repairs by the MASTERACK® Warranty Administrator and a purchase order issued by MASTERACK® in advance of repairs for the authorized repairs.